

The Diemasters

Metal Coil and Sheet Stock Packaging Instructions

Coil Stock

- 16-20" ID
- 55" maximum OD
- 5,000 lb, maximum skid weight
- 1" spacers required between coils- Spacers must be suitable material so as not to cause rust.
- Coils to be counter- clockwise payoff
- One material coupon of finished product, 8" minimum length, per heat, easily retrievable for QA product verification.
- Waxed Kraft or anti-corrosion paper, or other approved method must be used to prevent rust caused by coils laying directly on the skid or on stacked skids.
- Maximum skid height 36"

Sheet Stock

- 2,500 lb. maximum skid weight
- One material coupon, approximately 8" square per material heat, easily retrievable for QA product verification.
- Maximum skid height- 24"

A coating thickness certification is required for all coated materials (e.g. Galvanized, Tin, Aluminized, etc.) Raw material and/or mill certifications are also required with each heat shipped. All documents need to be easily retrievable for QA inspection. Additional related instructions can be found under "Packaging and Shipping Requirements."

Revision 10/01/09